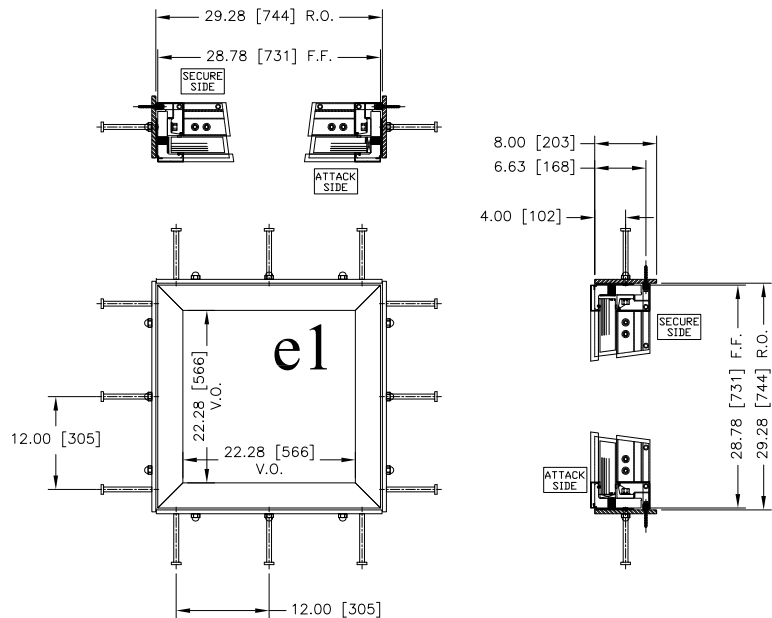


E-1



Remarks and Material Information

- 1.) M16 bolts are torqued to 35 ft-lbs +/- 5 ft-lbs [47 N-m +/- 7 N-m]
- 2.) Dimensions in [ ] are metric.
- 3.) Studs are 5/8" x 6 9/16" (16mm x 167mm) Nelson Studs.
- 4.) Anchor spacing is a maximum 10" (254mm) on center.
- 5.) Stud spacing is a maximum 12" (305mm) on center at the head & sill.  
Stud spacing is a maximum 12" (305mm) on center at the jambs.
- 6.) Frame and glazing stop material are 6005A-T61 Aluminum
- 7.) Ross Model #GWV-15R-ROS-04 (DOS Code 1123/Blast)
- 8.) Setting Blocks are 1/2" thick neoprene, shore A/80 Durometer.
- 9.) Glazing Blocks are 1/8" thick rubber, shore A/50 Durometer.
- 10.) Shims are 1/16" stackable plastic horseshoe design shims with break-away tabs at every frame bolt.
- 11.) Glazing is type 6, Low E (DOS 1123/Blast)
- 12.) See drawings 48109000A for section information.
- 13.) All material callouts, fastener size & spacing, stud size & spacing, and glazing type is per blast specifications.
- 14.) All welding to be done by manufacturer unless otherwise noted.

Finishing Information

- A. Attack Side Window Frame Assembly
1. Extruded Aluminum Frame, Mill Finish
  - Extruded Snap on Cladding,
  - Paint color per Task Order.
- B. Secure Side Window Frame Assembly
1. Extruded Aluminum Frame, Mill Finish
  - Extruded Aluminum Glazing Stop Covers,
  - Paint color per Task Order.
- C. Embed Sub Frame
1. Hot dipped galvanized.

R.O. = ROUGH OPENING  
W.O. = WINDOW OPENING  
F.F. = FINISHED FRAME  
V.O. = VISION OPENING  
QTY. = QUANTITY  
WO# = WORK ORDER NUMBER  
TYP = TYPICAL

UNCLASSIFIED

2	1	TBD	WINDOW e1 ASSEMBLY INSERT
1	1	TBD	WINDOW E-1 ASSEMBLY EMBED
ITEM	QTY	PART NUMBER	DESCRIPTION
Parts List			

DRAWN		MarkH		7/22/2011		Ross Technology Corp. Security Systems			
APPROVED									
Tolerances	Angular (Deg/Min)		± 0°30'		TITLE				
	Linear (Frac)		± 1/16		Window E-1 Assembly				
	Linear (Dec)		.x ± .06		Customer				
			. xx ± .03		US Department of State				
			.xxx ± .015						
		SIZE	WO#	DWG NO				REV	
		B	61000	48109000				A	
		SCALE	1/25		CLIN# 0009		PO# SAQMMA11D0064		

1			
A	ADDED DRY GLAZE GASKET, CHANGED SCALE TO 1/10	12/1/11	MEH
A	EDITED NOTES PER COMMENTS, ADD UNCLASSIFIED	12/1/11	MEH
REV	DESCRIPTION	DATE	BY
REVISIONS			

